

**BUSINESS PRINTING  
SOLUTIONS**

**DESKTOP/SMALL WORKGROUP  
2022 LINE GUIDE**





Shown with optional trays.



**PRECISIONCORE  
HEAT•FREE**

# The future of printing

From a world leader in imaging technology, Epson® inkjet printers enable today's businesses to enter a modern era of printing. Featuring revolutionary PrecisionCore Heat-Free Technology™, these innovative printers are designed to enhance productivity and offer a low total cost of ownership with distinct environmental benefits. There's no need to heat up toner, so you get fast speeds and a fast first page out. A remarkably simple design means very few maintenance parts for minimal intervention and help in maximizing productivity. Engineered for speed, reliability and the ability to work seamlessly within existing systems, Epson printers bring the future of business printing to today's professionals.

	Users per device	Speed	Estimated monthly print volume
<b>WorkForce®/WorkForce Pro</b> With single and multifunction solutions available, our line of printers is specifically designed to serve the needs of managed workgroups and high-volume office printing environments.	 1–10	Up to 25 ISO ppm† (black/color)	 50–4,000

<b>Supertank</b> Models available with IT tools and printing up to 13" x 19", these compact printers feature revolutionary ink replacement technology. Offering remarkable value and convenience, they include super-high-capacity, easy-to-replace bottles or packs. These Supertank printers come with a ridiculous amount of ink. Two years of ink guaranteed or your additional ink is on Epson¹.	 1–5	Up to 25 ISO ppm† (black/color)	 400–2,500
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† Black and color print speeds are measured in accordance with ISO/IEC 24734. Actual print times will vary based on factors including system configuration, software, and page complexity. For more information, visit [www.epson.com/printspeed](http://www.epson.com/printspeed)

¹ Promo valid for ST-C2100, ST-C4100, ST-M1000, ST-M3000, ST-C8000, ST-C8090, WF-C5790 Supertank (C11CG02201-LB) and WF-M5799 Supertank (C11CG04201-LB) printers through authorized Epson resellers only from 10/01/19 to 03/31/23. Product must be registered before 04/30/23. Limit 8 additional bottles of 502 inks, 542 inks or 902 packs per printer. Max. 8 claims per printer. Each claim cannot contain multiple bottles of the same color. Limit 2 additional bottles of 532 inks or M02XL120 packs per printer. Limit one bottle per claim. Based on average monthly document print volumes of about 150 pages (ST-C2100), 200 pages (ST-C4100), 300 pages (ST-M1000/ST-M3000/ST-C8000/ST-C8090), 500 pages (WF-C5790 Supertank) and 750 pages (WF-M5799 Supertank). Promo applies to ink only. Printer covered by Epson 2-year limited warranty. For promo participation, you must register your product.

# Shaping the future of business printing with Heat-Free Technology

Revolutionizing the world of business printing, Epson business printers feature innovative PrecisionCore Heat-Free Technology. Engineered to maximize uptime, while producing vibrant prints and reducing waste, this next-generation technology takes business printing to the next level.

## The Epson inkjet advantage

### PRECISIONCORE HEAT-FREE TECHNOLOGY



#### Reduce power consumption

- Helps reduce power consumption by eliminating heat from the ink ejection process
- No warmup time required to start printing



#### Reduce waste

- Designed with few maintenance parts, which can result in less waste
- High-yield consumables

### HIGH-QUALITY BUSINESS PRINTING



#### Sharp image quality

- Vivid graphics and sharp, professional-quality documents with DURABrite® Ink
- PrecisionCore Heat-Free Technology produces up to 40 million precise dots per second
- Astonishing ink placement accuracy



#### Color consistency

- Built to deliver remarkable color consistency, even for high-volume print jobs
- A cost-effective color printing solution with high-yield consumables

### HIGH-PRODUCTIVITY PRINTING



#### Maximize uptime

- Get your documents in hand quickly
- Fast first set out times and powerful print speeds, even in Duplex Mode
- High-yield consumables help to maximize uptime with few interventions



#### Low cost of ownership

- Low power consumption and high-yield replaceable ink systems
- High-productivity features help increase uptime and optimize printing, for added savings



PRECISIONCORE  
HEAT • FREE



WF-C8690 shown with optional trays.

# Business Printers

- Included
- Not included



	Single user	WorkForce/WorkForce Pro				
	Mobile printer with built-in battery	Individual ink cartridges or packs that you replace as you go				
Model Number	WorkForce EC-C110*	WorkForce Pro WF-C4810*	WorkForce Pro EC-C7000*	WorkForce Pro WF-M5299*	WorkForce Pro WF-M5799*	WorkForce Pro WF-C5210*
Product Code	C11CH25202	C11CJ05205	C11CH67202	C11CG07201	C11CG04201	C11CG06201
Color/Monochrome	Color	Color	Color	Monochrome	Monochrome	Color
Limited Warranty	2-year	2-year	2-year	2-year	2-year	2-year
Features	Printer	MFP	MFP	Printer	MFP	Printer
ISO Print Speed (1-sided; 2-sided) <sup>†</sup>	6.7/3.8 ISO ppm (bk/clr) with AC adapter (1-sided)	25/12 ISO ppm (bk/clr) 16/9 ISO ppm (bk/clr)	25/12 ISO ppm (bk/clr) 16/9 ISO ppm (bk/clr)	24 ISO ppm (bk) <sup>††</sup> 15 ISO ppm (bk) <sup>††</sup>	24 ISO ppm (bk) <sup>††</sup> 15 ISO ppm (bk) <sup>††</sup>	24 ISO ppm (bk/clr) 15 ISO ppm (bk/clr)
First Page Out Time (FPOT) (sec) <sup>†††</sup>	21 (clr)	7.78 (clr)	8.5 (clr)	5 (bk)	5 (bk)	6 (clr)
First Set Out Time (FSOT) (sec) <sup>†††</sup>	74 (clr)	24.7 (clr)	27 (clr)	14 (bk)	14 (bk)	14 (clr)
First Copy Out Time (FCOT) (sec) <sup>†††</sup>	—	9.5 (clr)	14 (clr)	—	7 (bk)	—
Maximum Paper Capacity	Up to 20 sheets	Up to 500 sheets	Up to 550 sheets	Up to 1,330 sheets <sup>‡</sup>	Up to 1,330 sheets <sup>‡</sup>	Up to 830 sheets <sup>‡</sup>
Maximum Paper Handling Size	Legal	8.5" x 47.2"	13.0" x 47.2"	8.5" x 47.2"	8.5" x 47.2"	8.5" x 47.2"
ADF Capacity	—	Duplex: 50 sheets	Duplex: 50 sheets	—	Duplex: 50 sheets	—
Scan Bed Size	—	8.5" x 11.7"	11.7" x 17"	—	8.5" x 11.7"	—
PCL <sup>1</sup> and PostScript <sup>®</sup> Support	—	—	—	•	•	—
IT Admin Tools	—	—	—	•	•	•
ISV Support (Open Platform)	—	—	—	•	•	—
SAP <sup>®</sup> Compliant	—	—	—	•	•	•
Dimensions: Printer (W x D x H)	12.2" x 9.3" x 8.5"	16.7" x 19.8" x 13.0"	20.3" x 38.4" x 20.5"	16.7" x 22.8" x 17.7"	16.7" x 22.8" x 17.7"	16.7" x 22.8" x 17.7"
Dimensions: Storage (W x D x H)	12.2" x 6.3" x 2.4"	16.7" x 15.3" x 13.0"	20.3" x 17.7" x 13.8"	16.7" x 21.1" x 14.1"	16.7" x 21.1" x 14.1"	16.7" x 21.1" x 14.1"
Connectivity	USB, Wireless	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet
Epson Connect <sup>™2</sup>	•	•	•	•	•	•
Wi-Fi Direct <sup>®3</sup>	•	•	•	•	•	•
AirPrint <sup>®</sup>	•	•	•	•	•	•
Ink Supplies	T215 Series	T924 Series	T812 Series	M02 Series	M02 Series	T902 Series
Max. Replacement Ink Yield (pages)	~250 pgs. bk/ ~200 pgs. clr <sup>5</sup>	~2,200 pgs. bk/ ~1,700 pgs. clr <sup>5</sup>	~2,200 pgs. bk/ ~1,100 pgs. clr <sup>5</sup>	~40,000 pgs. bk <sup>6</sup>	~40,000 pgs. bk <sup>6</sup>	~10,000 pgs. bk/ ~5,000 pgs. clr <sup>5</sup>
Included Ink Yield (pages)	—	—	—	—	—	—
Ink Delivery	Cartridge	Cartridge	Cartridge	Pack	Pack	Pack

\*Designed for use exclusively with Epson cartridges or ink packs (ink delivery varies by model).

# Business Printers

## WorkForce/WorkForce Pro (Continued)

- Included
- Not included



### Individual ink cartridges or packs that you replace as you go

Model Number	WorkForce Pro WF-C5290*	WorkForce Pro WF-C5710*	WorkForce Pro WF-C5790*	WorkForce Pro WF-6090*	WorkForce Pro WF-6590*	WorkForce Pro WF-C8190*	WorkForce Pro WF-C8690*
Product Code	C11CG05201	C11CG03201	C11CG02201	C11CD47201-NA	C11CD49201-NA	C11CG70201	C11CG68201
Color/Monochrome	Color	Color	Color	Color	Color	Color	Color
Limited Warranty	2-year	2-year	2-year	2-year	2-year	2-year	2-year
<b>Features</b>	Printer	MFP	MFP	Printer	MFP	Printer	MFP
ISO Print Speed (1-sided; 2-sided) <sup>†</sup>	24 ISO ppm (bk/clr) 15 ISO ppm (bk/clr)	24 ISO ppm (bk/clr) 15 ISO ppm (bk/clr)	24 ISO ppm (bk/clr) 15 ISO ppm (bk/clr)	24 ISO ppm (bk/clr) 16 ISO ppm (bk/clr)	24 ISO ppm (bk/clr) 16 ISO ppm (bk/clr)	24 ISO ppm (bk/clr) 16 ISO ppm (bk/clr)	24 ISO ppm (bk/clr) 16 ISO ppm (bk/clr)
First Page Out Time (FPOT) (sec) <sup>†††</sup>	6 (clr)	6 (clr)	6 (clr)	7 (clr)	7 (clr)	5.7 (clr)	5.7 (clr)
First Set Out Time (FSOT) (sec) <sup>†††</sup>	14 (clr)	14 (clr)	14 (clr)	14 (clr)	14 (clr)	14 (clr)	14 (clr)
First Copy Out Time (FCOT) (sec) <sup>†††</sup>	—	7 (clr)	7 (clr)	—	7 (clr)	—	7 (clr)
Maximum Paper Capacity	Up to 830 sheets <sup>‡</sup>	Up to 830 sheets <sup>‡</sup>	Up to 830 sheets <sup>‡</sup>	Up to 1,580 sheets <sup>‡</sup>	Up to 1,580 sheets <sup>‡</sup>	Up to 1,830 sheets <sup>‡</sup>	Up to 1,830 sheets <sup>‡</sup>
Maximum Paper Handling Size	8.5" x 47.2"	8.5" x 47.2"	8.5" x 47.2"	8.5" x 47.2"	8.5" x 47.2"	13.0" x 47.2"	13.0" x 47.2"
ADF Capacity	—	Duplex: 50 sheets	Duplex: 50 sheets	—	Duplex: 50 sheets	—	Duplex: 50 sheets
Scan Bed Size	—	8.5" x 11.7"	8.5" x 11.7"	—	8.5" x 14"	—	11.7" x 17"
PCL <sup>1</sup> and PostScript <sup>®</sup> Support	•	—	•	•	•	•	•
IT Admin Tools	•	•	•	•	•	•	•
ISV Support (Open Platform)	•	—	•	—	•	•	•
SAP <sup>®</sup> Compliant	•	•	•	•	•	•	•
Dimensions: Printer (W x D x H)	16.7" x 22.8" x 17.7"	16.7" x 22.8" x 17.7"	16.7" x 22.8" x 17.7"	18.8" x 29.8" x 21.3"	20.3" x 29.8" x 21.3"	24.1" x 34.1" x 22.5"	24.1" x 34.1" x 22.5"
Dimensions: Storage (W x D x H)	16.7" x 21.1" x 14.1"	16.7" x 21.1" x 14.1"	16.7" x 21.1" x 14.1"	18.8" x 20.6" x 15.9"	20.3" x 20.6" x 20.2"	24.1" x 29.7" x 15.2"	24.1" x 29.7" x 19.4"
<b>Connectivity</b>	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet
Epson Connect <sup>™2</sup>	•	•	•	•	•	•	•
Wi-Fi Direct <sup>®3</sup>	•	•	•	•	•	•	•
AirPrint <sup>®</sup>	•	•	•	•	•	•	•
<b>Ink Supplies</b>	T902 Series	T902 Series	T902 Series	T748 Series	T748 Series	T912 Series	T912 Series
Max. Replacement Ink Yield (pages)	~10,000 pgs. bk/ ~5,000 pgs. clr <sup>5</sup>	~10,000 pgs. bk/ ~5,000 pgs. clr <sup>5</sup>	~10,000 pgs. bk/ ~5,000 pgs. clr <sup>5</sup>	~10,000 pgs. bk/ ~7,000 pgs. clr <sup>5</sup>	~10,000 pgs. bk/ ~7,000 pgs. clr <sup>5</sup>	~11,500 pgs. bk/ ~8,000 pgs. clr <sup>5</sup>	~11,500 pgs. bk/ ~8,000 pgs. clr <sup>5</sup>
Included Ink Yield (pages)	—	—	—	—	—	—	—
Ink Delivery	Pack	Pack	Pack	Cartridge	Cartridge	Cartridge	Cartridge

\*Designed for use exclusively with Epson cartridges or ink packs (ink delivery varies by model).

# Business Printers

- Included
- Not included



## High-yield bottles or packs for high-volume printing, plus IT administrative tools

Model Number	WorkForce ST-C2100	WorkForce ST-C4100	WorkForce ST-M1000	WorkForce ST-M3000	WorkForce ST-C8000	WorkForce ST-C8090	WorkForce Pro WF-C5790* Supertank	WorkForce Pro WF-M5799* Supertank
Product Code	C11CJ63203	C11CJ60203	C11CG94201	C11CG93201	C11CH71202	C11CH71203	C11CG02201-LB	C11CG04201-LB
Color/Monochrome	Color	Color	Monochrome	Monochrome	Color	Color	Color	Monochrome
Limited Warranty	2-year	2-year	2-year	2-year	2-year	2-year	2-year	2-year
Features	MFP [No fax]	MFP	Printer	MFP	MFP	MFP	MFP	MFP
ISO Print Speed (1-sided; 2-sided) <sup>†</sup>	10.5/5 ISO ppm (bk/clr) 6/4 ISO ppm (bk/clr)	15/8 ISO ppm (bk/clr) 6.5/4.5 ISO ppm (bk/clr)	20 ISO ppm (bk) <sup>††</sup> 9 ISO ppm (bk) <sup>††</sup>	20 ISO ppm (bk) <sup>††</sup> 9 ISO ppm (bk) <sup>††</sup>	25 ISO ppm (bk/clr) 21 ISO ppm (bk/clr)	25 ISO ppm (bk/clr) 21 ISO ppm (bk/clr)	24 ISO ppm (bk/clr) 15 ISO ppm (bk/clr)	24 ISO ppm (bk) <sup>††</sup> 15 ISO ppm (bk) <sup>††</sup>
First Page Out Time (FPOT) (sec) <sup>†††</sup>	16 (clr)	15 (clr)	6 (bk)	6 (bk)	6 (clr)	6 (clr)	6 (clr)	5 (bk)
First Set Out Time (FSOT) (sec) <sup>†††</sup>	51 (clr)	36 (clr)	15 (bk)	15 (bk)	13 (clr)	13 (clr)	14 (clr)	14 (bk)
First Copy Out Time (FCOT) (sec) <sup>†††</sup>	33 (clr)	31 (clr)	—	13 (bk)	13.5 (clr)	13.5 (clr)	7 (clr)	7 (bk)
Maximum Paper Capacity	Up to 100 sheets	Up to 250 sheets	Up to 250 sheets	Up to 250 sheets	Up to 550 sheets	Up to 550 sheets	Up to 830 sheets <sup>‡</sup>	Up to 1,330 sheets <sup>‡</sup>
Maximum Paper Handling Size	8.5" x 47.2"	8.5" x 47.2"	8.5" x 47.2"	8.5" x 47.2"	17" x 47.2"	17" x 47.2"	8.5" x 47.2"	8.5" x 47.2"
ADF Capacity	—	30 sheets	—	35 sheets	50 sheets	50 sheets	Duplex: 50 sheets	Duplex: 50 sheets
Scan Bed Size	8.5" x 11.7"	8.5" x 11.7"	—	8.5" x 11.7"	11.7" x 17"	11.7" x 17"	8.5" x 11.7"	8.5" x 11.7"
PCL <sup>1</sup> and PostScript <sup>®</sup> Support	—	—	(PCL)	(PCL)	—	•	•	•
IT Admin Tools	—	—	—	—	—	•	•	•
ISV Support (Open Platform)	—	—	—	—	—	•	•	•
SAP <sup>®</sup> Compliant	—	—	—	—	—	—	•	•
Dimensions: Printer (W x D x H)	14.8" x 22.3" x 10.2"	16.4" x 19.8" x 10.0"	14.8" x 13.7" x 5.9"	14.8" x 13.7" x 13.6"	20.3" x 38.4" x 20.5"	20.3" x 38.4" x 20.5"	16.7" x 22.8" x 17.7"	16.7" x 22.8" x 17.7"
Dimensions: Storage (W x D x H)	14.8" x 13.7" x 7.4"	14.8" x 13.7" x 9.1"	14.8" x 13.7" x 5.9"	14.8" x 13.7" x 13.6"	20.3" x 19.7" x 13.8"	20.3" x 19.7" x 13.8"	16.7" x 21.1" x 14.1"	16.7" x 21.1" x 14.1"
Connectivity	USB, Wireless	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet	USB, Wireless, Ethernet
Epson Connect <sup>™</sup> <sup>2</sup>	•	•	•	•	•	•	•	•
Wi-Fi Direct <sup>®</sup> <sup>3</sup>	•	•	•	•	•	•	•	•
AirPrint <sup>®</sup>	•	•	•	•	•	•	•	•
Ink Supplies	T502 Series	T502 Series	T532 Series	T532 Series	T542 Series	T542 Series	T902 Series	M02 Series
Max. Replacement Ink Yield (pages)	~7,500 pgs. bk/ ~6,000 pgs. clr <sup>7</sup>	~7,500 pgs. bk/ ~6,000 pgs. clr <sup>7</sup>	~6,000 pgs. bk <sup>8</sup>	~6,000 pgs. bk <sup>8</sup>	~7,500 pgs. bk/ ~6,000 pgs. clr <sup>7</sup>	~7,500 pgs. bk/ ~6,000 pgs. clr <sup>7</sup>	~10,000 pgs. bk/ ~5,000 pgs. clr <sup>5</sup>	~40,000 pgs. bk <sup>6</sup>
Included Ink Yield (pages)	~6,500 pgs. bk/ ~5,200 pgs. clr <sup>7</sup>	~14,000 pgs. bk/ ~11,200 pgs. clr <sup>7</sup>	~11,000 pgs. bk <sup>8</sup>	~11,000 pgs. bk <sup>8</sup>	~19,500 pgs. bk/ ~14,800 pgs. clr <sup>7</sup>	~19,500 pgs. bk/ ~14,800 pgs. clr <sup>7</sup>	~20,000 pgs. bk/ ~15,000 pgs. clr <sup>5</sup>	~30,000 pgs. bk <sup>6</sup>
Ink Delivery	Bottle	Bottle	Bottle	Bottle	Bottle	Bottle	Pack	Pack

\*Designed for use exclusively with Epson cartridges or ink packs (ink delivery varies by model).

# Epson Solutions Suite – Streamlined configuration and management for your printer fleet

Epson Business Inkjets offer a full suite of advanced printing solutions designed to help businesses easily manage the installation, configuration and operation of their print environment. With workflow administration, fleet management, remote services and third-party integration, Epson Solutions Suite has you covered.



## Epson Device Admin

A powerful device management solution, Epson Device Admin was designed to simplify the installation, configuration and management of networked Epson printers with alert notifications and usage reporting.



## Epson Print Admin

A cost-effective administration tool, Epson Print Admin helps customers increase document output security, manage print costs and improve productivity with its user-friendly software integration. Also available on select models as an embedded solution with **Epson Print Admin Serverless**.



## Epson Remote Services

A cloud-based printer fleet management tool, Epson Remote Services was built to help partners remotely diagnose customer service needs, perform remote operations, generate alerts and more — all from the convenience of the cloud.



## Epson Open Platform

A third-party integration solution, Epson Open Platform allows users to gain control of their printing operations by interacting with embedded software from a variety of third-party Independent Software Vendor (ISV) solutions.

Compatibility varies by model.

## Epson Business Inkjet Security Features

Printer security is essential to an organization's information security strategy. That's why Epson builds security features into all its business inkjet products. Whether you're concerned with user, network or data security, Epson Business Inkjet technology is designed to meet your business requirements.



## Protection Against External Threats

Epson solutions can help block unapproved computer connections and disable external interfaces.



## Document Security

Secure confidential documents, utilize anti-copy patterns, add watermarks and encrypt PDFs with select Epson printers.



## Epson Business Solutions

Epson is a leading provider of innovative technology solutions that help businesses succeed. We partner with you to best meet your specific needs, focusing on:

- Improved productivity
- World-class customer service and support
- Cost-effective, high-quality solutions
- A commitment to the environment

Discover how Epson can help you work toward the future. [www.epson.com/forbusiness](http://www.epson.com/forbusiness)

\*This product uses only genuine Epson-brand cartridges or ink packs (ink delivery varies by model). Other brands of ink supplies are not compatible and, even if described as compatible, may not function properly. | †Black and color print speeds are measured in accordance with ISO/IEC 24734. Actual print times will vary based on factors including system configuration, software, and page complexity. For more information, visit [www.epson.com/printspeed](http://www.epson.com/printspeed) | ††Black print speeds are measured in accordance with ISO/IEC 24734. Actual print times will vary based on factors including system configuration, software, and page complexity. For more information, visit [www.epson.com/printspeed](http://www.epson.com/printspeed) | †††FPOT is measured on letter-size paper in accordance with ISO/IEC 17629. FSOT is measured on letter-size paper in accordance with ISO/IEC 24735. FCOT is measured on letter-size paper in accordance with ISO/IEC 29183. | 1 Not all media types are supported for PCL printing. | 2 Most features require an Internet connection to the printer, as well as an Internet- and/or email-enabled device. For a list of Epson Connect enabled printers and compatible devices and apps, visit [www.epson.com/connect](http://www.epson.com/connect) | 3 Wi-Fi CERTIFIED™; level of performance subject to the range of the router being used. Wi-Fi Direct may require printer software. | 4 With optional paper tray(s). Number of optional trays varies by model. | 5 Replacement ink cartridge and ink pack yields are based on ISO/IEC 24711 tests in Default Mode printing continuously. Yields vary considerably for reasons including images printed, print settings, temperature and humidity. Yields may be lower when printing infrequently or predominantly with one ink color. All ink colors are used for printing and printer maintenance, and all colors have to be installed for printing. For print quality, part of the ink from the included ink cartridges or ink packs is used for printer startup and a variable amount of ink remains in the cartridges or packs after the "replace cartridge" or "replace pack" signal. For details, see [www.epson.com/inkinfo](http://www.epson.com/inkinfo) | 6 Replacement ink cartridge and ink pack yields are based on the ISO/IEC 24711 standard using the ISO/IEC 19752 pattern in Default Mode printing continuously. Yields vary considerably for reasons including images printed, print settings, temperature, humidity, and frequency of use. Yields may be lower when printing infrequently. Ink is used for printing and printer maintenance. For print quality, part of the ink from the included ink cartridges or ink packs is used for printer startup and a variable amount of ink remains in the ink cartridge or ink pack after the "replace cartridge" or "replace pack" signal. For details, see [www.epson.com/inkinfo](http://www.epson.com/inkinfo) | 7 Part of the ink from the included bottles is used for initial setup. Yields are lower than those of replacement ink bottles. Included and replacement ink bottle yields based on the ISO/IEC 24712 pattern with Epson's methodology. Actual ink yields will vary considerably for reasons including images printed, print settings, temperature and humidity. Yields may be lower when printing infrequently or predominantly with one ink color. All ink colors are used for printing and printer maintenance, and all colors must be available for printing. For more information, visit [www.epson.com/inkinfo](http://www.epson.com/inkinfo) | 8 Part of the ink from the included bottle is used for initial setup. Yields are lower than those of replacement ink bottles. Included and replacement ink bottle yields based on the ISO/IEC 19752 pattern with Epson's methodology. Actual ink yields will vary considerably for reasons including images printed, print settings, temperature and humidity. Ink is used for printing and printer maintenance, and the ink must be available for printing. For more information, visit [www.epson.com/inkinfo](http://www.epson.com/inkinfo)

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